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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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| <p>(21) International Application Number: PCT/GB96/02167</p> <p>(22) International Filing Date: 2 September 1996 (02.09.96)</p> <p>(30) Priority Data:</p> <table> <tr> <td>9517918.0</td> <td>2 September 1995 (02.09.95)</td> <td>GB</td> </tr> <tr> <td>9522281.6</td> <td>31 October 1995 (31.10.95)</td> <td>GB</td> </tr> <tr> <td>9606836.6</td> <td>30 March 1996 (30.03.96)</td> <td>GB</td> </tr> </table> <p>(71) Applicant (for all designated States except US): VERITY GROUP PLC [GB/GB]; Stonehill, Huntingdon, Cambridgeshire PE18 6ED (GB).</p> <p>(72) Inventors; and</p> <p>(75) Inventors/Applicants (for US only): AZIMA, Henry [CA/GB]; 3 Southacre Close, Chaucer Road, Cambridge CB2 2TT (GB). COLLOMS, Martin [GB/GB]; 22 Burgess Hill, London NW2 2DA (GB). HARRIS, Neil [GB/GB]; 9 Davey Crescent, Great Shelford, Cambridge CB2 5JF (GB).</p> <p>(74) Agent: MAGUIRE &amp; CO.; 5 Crown Street, St. Ives, Cambridgeshire PE17 4EB (GB).</p> |                             | 9517918.0 | 2 September 1995 (02.09.95)  | GB | 9522281.6 | 31 October 1995 (31.10.95) | GB | 9606836.6 | 30 March 1996 (30.03.96) | GB | <p>(81) Designated States: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published<br/>With international search report.<br/>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</p> |  |
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| <p>(54) Title: INERTIAL VIBRATION TRANSDUCERS</p> <p>(57) Abstract</p> <p>An inertial vibration transducer (9) characterised by a motor coil assembly comprising a tubular member (18) and a coil (13) rigidly fixed to the tubular member, and by a magnet assembly (15) disposed concentrically within the motor coil, and resilient means (19) supporting the magnet assembly for axial movement relative to the motor coil, the motor coil and tubular member being adapted to be rigidly mounted to a distributed mode radiator (2).</p>   |                             |           |  |    |           |                            |    |           |                          |    |   |  |

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5

## INERTIAL VIBRATION TRANSDUCERS

10

DESCRIPTION

15

TECHNICAL FIELD

The invention relates to transducers and more particularly to vibration transducers for loudspeakers comprising panel-form acoustic radiating elements.

BACKGROUND ART

20 It is known from GB-A-2262861 to suggest a panel-form loudspeaker comprising:-

a resonant multi-mode radiator element being a unitary sandwich panel formed of two skins of material with a spacing core of transverse cellular construction, wherein  
25 the panel is such as to have ratio of bending stiffness (B), in all orientations, to the cube power of panel mass per unit surface area ( $\mu$ ) of at least 10;

a mounting means which supports the panel or attaches

to it a supporting body, in a free undamped manner;  
and an electro-mechanical drive means coupled to the panel which serves to excite a multi-modal resonance in the radiator panel in response to an electrical input within a 5 working frequency band for the loudspeaker.

DISCLOSURE OF INVENTION

Embodiments of the present invention use members of nature, structure and configuration achievable generally and/or specifically by implementing teachings of our co-pending PCT application no. (our case P.5711) of even date herewith. Such members thus have capability to sustain and propagate input vibrational energy by bending waves in operative area(s) extending transversely of thickness often but not necessarily to edges of the member(s); are 15 configured with or without anisotropy of bending stiffness to have resonant mode vibration components distributed over said area(s) beneficially for acoustic coupling with ambient air; and have predetermined preferential locations or sites within said area for transducer means, 20 particularly operationally active or moving part(s) thereof effective in relation to acoustic vibrational activity in said area(s) and signals, usually electrical, corresponding to acoustic content of such vibrational activity. Uses are envisaged in co-pending International application No. (our 25 file P.5711) of even date herewith for such members as or in "passive" acoustic devices without transducer means, such as for reverberation or for acoustic filtering or for acoustically "voicing" a space or room; and as or in

"active" acoustic devices with transducer means, such as in a remarkably wide range of sources of sound or loudspeakers when supplied with input signals to be converted to said sound, or in such as microphones when exposed to sound to 5 be converted into other signals.

This invention is particularly concerned with active acoustic devices in the form of loudspeakers.

Members as above are herein called distributed mode radiators and are intended to be characterised as in the 10 above PCT application and/or otherwise as specifically provided herein.

The invention provides an inertial vibration transducer characterised by a motor coil assembly having a tubular member and a coil rigidly fixed to the tubular 15 member, and by a magnet assembly disposed concentrically within the motor coil, and resilient means supporting the magnet assembly for axial movement relative to the motor coil, the motor coil being adapted to be rigidly mounted to a distributed mode radiator.

20 The resilient means may comprise opposed elastomeric members. The axial ends of the motor coil may be closed by caps and the resilient means may be mounted on the caps.

The coil may be mounted on the inner face of the tubular member to form the motor coil assembly.

25 The voice may be adapted for reception in a correspondingly shaped cavity in the radiator.

The caps may comprise the resilient means. Thus each cap may comprise an annular compliant roll surround.

Magnetic shields may be disposed over the caps to reduce stray magnetic fields.

The motor coil assembly may be adapted to be rigidly fixed to a face of the radiator.

5 The magnet assembly may comprise opposed generally disc-like pole pieces, the periphery of one of which is disposed within and adjacent to the motor coil assembly, the periphery of the other of which pole pieces being formed with a flange arranged to lie adjacent to and to 10 surround the motor coil assembly.

The resilient member may be sandwiched between one of the pole pieces and a face of the radiator.

15 The transducer may comprise complementary magnet assemblies and motor coil assemblies on opposite faces of the radiator, and means tying the magnet assemblies together for push-pull operation.

From another aspect the invention is a loudspeaker comprising an inertial transducer as described above. The loudspeaker comprises a distributed mode acoustic radiator 20 and the transducer being coupled to vibrate the radiator to cause it to resonate.

#### BRIEF DESCRIPTION OF DRAWINGS

The invention is diagrammatically illustrated, by way of example, in the accompanying drawings, in which:-

25 Figure 1 is a diagram showing a distributed-mode loudspeaker as described and claimed in our co-pending International application No... (our case P.5711);

Figure 2a is a partial section on the line A-A of

Figure 1;

Figure 2b is an enlarged cross-section through a distributed mode radiator of the kind shown in Figure 2a and showing two alternative constructions;

5 Figure 3 is a sectional side view of a first embodiment of transducer;

Figure 4 is a sectional side view of a second embodiment of transducer;

10 Figure 5a is a sectional side view of a third embodiment of transducer;

Figure 5b is a sectional side view of a fourth embodiment of transducer;

Figure 5c is a sectional side view of a fifth embodiment of transducer, and

15 Figure 6 is a sectional side view of a sixth embodiment of transducer.

BEST MODES FOR CARRYING OUT THE INVENTION

Referring to Figure 1 of the drawings, there is shown a panel-form loudspeaker (81) of the kind described and claimed in our co-pending International application No. (our case P.5711) of even date herewith comprising a 5 rectangular frame (1) carrying a resilient suspension (3) round its inner periphery which supports a distributed mode sound radiating panel (2). A transducer (9) e.g as described in detail with reference to our co-pending International applications Nos. (our cases P.5683/4/5) of 10 even date herewith, is mounted wholly and exclusively on or in the panel (2) at a predetermined location defined by

dimensions  $x$  and  $y$ , the position of which location is calculated as described in our co-pending International application No. (our case P.5711) of even date herewith, to launch bending waves into the panel to cause the panel 5 to resonate to radiate an acoustic output.

The transducer (9) is driven by a signal amplifier (10), e.g. an audio amplifier, connected to the transducer by conductors (28). Amplifier loading and power requirements can be entirely normal, similar to 10 conventional cone type speakers, sensitivity being of the order of 86 - 88dB/watt under room loaded conditions. Amplifier load impedance is largely resistive at 6 ohms, power handling 20-80 watts. Where the panel core and/or 15 skins are of metal, they may be made to act as a heat sink for the transducer to remove heat from the motor coil of the transducer and thus improve power handling.

Figures 2a and 2b are partial typical cross-sections through the loudspeaker (81) of Figure 1. Figure 2a shows that the frame (1), surround (3) and panel (2) are 20 connected together by respective adhesive-bonded joints (20). Suitable materials for the frame include lightweight framing, e.g. picture framing of extruded metal e.g. aluminium alloy or plastics. Suitable surround materials include resilient materials such as foam rubber and foam 25 plastics. Suitable adhesives for the joints (20) include epoxy, acrylic and cyano-acrylate etc. adhesives.

Figure 2b illustrates, to an enlarged scale, that the panel (2) is a rigid lightweight panel having a core (22)

e.g. of a rigid plastics foam (97) e.g. cross linked polyvinylchloride or a cellular matrix (98) i.e. a honeycomb matrix of metal foil, plastics or the like, with the cells extending transversely to the plane of the panel, 5 and enclosed by opposed skins (21) e.g. of paper, card, plastics or metal foil or sheet. Where the skins are of plastics, they may be reinforced with fibres e.g. of carbon, glass, Kevlar (RTM) or the like in a manner known per-se to increase their modulus.

10 Envisaged skin layer materials and reinforcements thus include carbon, glass, Kevlar (RTM), Nomex (RTM) i.e. aramid etc. fibres in various lays and weaves, as well as paper, bonded paper laminates, melamine, and various synthetic plastics films of high modulus, such as Mylar 15 (RTM), Kaptan (RTM), polycarbonate, phenolic, polyester or related plastics, and fibre reinforced plastics, etc. and metal sheet or foil. Investigation of the Vectra grade of liquid crystal polymer thermoplastics shows that they may be useful for the injection moulding of ultra thin skins or 20 shells of smaller size, say up to around 30cm diameter. This material self forms an orientated crystal structure in the direction of injection, a preferred orientation for the good propagation of treble energy from the driving point to the panel perimeter.

25 Additional such moulding for this and other thermoplastics allows for the mould tooling to carry location and registration features such as grooves or rings for the accurate location of transducer parts e.g. the

motor coil, and the magnet suspension. Additional with some weaker core materials it is calculated that it would be advantageous to increase the skin thickness locally e.g. in an area or annulus up to 150% of the transducer 5 diameter, to reinforce that area and beneficially couple vibration energy into the panel. High frequency response will be improved with the softer foam materials by this means.

Envisaged core layer materials include fabricated 10 honeycombs or corrugations of aluminium alloy sheet or foil, or Kevlar (RTM), Nomex (RTM), plain or bonded papers, and various synthetic plastics films, as well as expanded or foamed plastics or pulp materials, even aerogel metals if of suitably low density. Some suitable core layer 15 materials effectively exhibit usable self-skinning in their manufacture and/or otherwise have enough inherent stiffness for use without lamination between skin layers. A high performance cellular core material is known under the trade name 'Rohacell' which may be suitable as a radiator panel 20 and which is without skins. In practical terms, the aim is for an overall lightness and stiffness suited to a particular purpose, specifically including optimising contributions from core and skin layers and transitions between them.

25 Several of the preferred formulations for the panel employ metal and metal alloy skins, or alternatively a carbon fibre reinforcement. Both of these, and also designs with an alloy Aerogel or metal honeycomb core, will

have substantial radio frequency screening properties which should be important in several EMC applications. Conventional panel or cone type speakers have no inherent EMC screening capability.

5 In addition the preferred form of piezo and electro dynamic transducers have negligible electromagnetic radiation or stray magnet fields. Conventional speakers have a large magnetic field, up to 1 metre distant unless specific compensation counter measures are taken.

10 Where it is important to maintain the screening in an application, electrical connection can be made to the conductive parts of an appropriate DML panel or an electrically conductive foam or similar interface may be used for the edge mounting.

15 The suspension (3) may damp the edges of the panel (2) to prevent excessive edge movement of the panel. Additionally or alternatively, further damping may be applied, e.g. as patches, bonded to the panel in selected positions to damp excessive movement to distribute 20 resonance equally over the panel. The patches may be of bitumen-based material, as commonly used in conventional loudspeaker enclosures or may be of a resilient or rigid polymeric sheet material. Some materials, notably paper and card, and some cores may be self-damping. Where 25 desired, the damping may be increased in the construction of the panels by employing resiliently setting, rather than rigid setting adhesives.

Effective said selective damping includes specific

application to the panel including its sheet material of means permanently associated therewith. Edges and corners can be particularly significant for dominant and less dispersed low frequency vibration modes of panels hereof.

5 Edge-wise fixing of damping means can usefully lead to a panel with its said sheet material fully framed, though their corners can often be relatively free, say for desired extension to lower frequency operation. Attachment can be by adhesive or self-adhesive materials. Other forms of

10 useful damping, particularly in terms of more subtle effects and/or mid- and higher frequencies can be by way of suitable mass or masses affixed to the sheet material at predetermined effective medial localised positions of said area.

15 An acoustic panel as described above is bi-directional. The sound energy from the back is not strongly phase related to that from the front. Consequently there is the benefit of overall summation of acoustic power in the room, sound energy of uniform

20 frequency distribution, reduced reflective and standing wave effects and with the advantage of superior reproduction of the natural space and ambience in the reproduced sound recordings.

While the radiation from the acoustic panel is largely

25 non-directional, the percentage of phase related information increases off axis. For improved focus for the phantom stereo image, placement of the speakers, like pictures, at the usual standing person height, confers the

benefit of a moderate off-axis placement for the normally seated listener optimising the stereo effect. Likewise the triangular left/right geometry with respect to the listener provides a further angular component. Good stereo is thus 5 obtainable.

There is a further advantage for a group of listeners compared with conventional speaker reproduction. The intrinsically dispersed nature of acoustic panel sound radiation gives it a sound volume which does not obey the 10 inverse square law for distance for an equivalent point source. Because the intensity fall-off with distance is much less than predicted by inverse square law then consequently for off-centre and poorly placed listeners the 15 intensity field for the panel speaker promotes a superior stereo effect compared to conventional speakers. This is because the off-centre placed listener does not suffer the doubled problem due to proximity to the nearer speaker; firstly the excessive increase in loudness from the nearer speaker, and then the corresponding decrease in loudness 20 from the further loudspeaker.

There is also the advantage of a flat, lightweight panel-form speaker, visually attractive, of good sound quality and requiring only one transducer and no crossover for a full range sound from each panel diaphragm.

25 Figure 3 illustrates an embodiment of moving coil transducer (9) arranged to be embedded entirely within the interior of a stiff lightweight distributed mode panel (2) of the kind comprising a core (22) faced on both sides with

skins (21) to launch bending waves into the panel.

The transducer comprises a coil (13) embedded in a fixing (16), e.g. of epoxy resin, in a cavity (29) in the core (22) of the panel (2), and surrounding a cylindrical 5 coil former (18), the coil (13) and former (18) thus being rigidly fixed in the panel (2).

Mounted in the portion of the cavity (29) defined by the coil former (18) is a magnet assembly comprising an opposed pair of magnets (15) separated by a pole-forming 10 member (14), the magnet assembly being mounted on the inner faces of skins (21) of the panel (2) by means of opposed compliant suspension members (19) of rubber-like material, e.g. foam rubber, which are adhesively bonded to the magnet assembly and to the interior surfaces of the respective 15 skins (21) of the panel. The magnet assembly (14,15) is thus mounted concentrically of the coil (13) and is axially movable on its suspension (19).

The transducer (9) operates to launch bending waves into the panel (2) by vibrating to cause local resilient 20 deformation of the panel due to relative axial motion between the magnet assembly and the coil. The drive effect is enhanced by increasing the mass of the magnet assembly.

In operation, at least at high frequencies, since the mass of the magnet assembly is relatively large in 25 comparison to that of the panel, the inertia of the magnet assembly will tend to hold the magnet assembly stationary and to vibrate the panel relatively thereto.

Figure 4 illustrates an embodiment of moving coil

transducer (9) similar to that shown in Figure 3 and arranged to be embedded entirely within the interior of a stiff lightweight distributed mode radiator panel (2) of the kind comprising a core (22) faced with skins (21) to 5 launch bending waves into the panel. The transducer (9) is formed as a modular assembly to facilitate its assembly into a panel (2). As shown, the panel (2) is formed with a suitable cavity (120) to receive the transducer (9).

The transducer comprises a coil (13) fixed to the 10 interior wall of a cylindrical coil former (18) e.g. by means of a rigid adhesive potting (20), the former (18) providing the outer casing of the transducer and being closed at its opposite axial ends by lightweight end caps (119) which are rigidly fixed to the coil former in any 15 desired fashion, e.g. by means of adhesive bonds (220). The assembly is arranged to be located in the transducer cavity (120) in a distributed mode panel (2), by movement in direction of arrow 'A' as indicated in. The transducer is fixed in the cavity by means of an adhesive.

20        Mounted in the cavity (29) defined by the coil former (18) is a magnet assembly comprising an opposed pair of magnets (15) separated by a pole-forming member (14), the magnet assembly being mounted on the end caps (119) of the coil former (18) by means of opposed compliant suspension 25 members (19) of rubber-like material, e.g. foam rubber, which are adhesively bonded to the magnet assembly and to the interior surfaces of the respective end caps.

The magnet assembly (14,15) is thus mounted

concentrically of the coil (13) and is axially movable on its suspension (19). The transducer (9) operates to launch bending waves into the panel (2) by vibrating to cause local resilient deformation of the panel in the same way as 5 described above with reference to the embodiment of Figure 3.

The transducer arrangement (9) of Figure 5a comprises complementary push/pull drivers disposed on opposite sides of the panel (2) to launch bending waves into a rigid 10 lightweight distributed mode radiator (2) of the kind comprising a core (22) enclosed by opposed skins (21), to cause the panel to resonate.

In this embodiment, coils (13) are rigidly fixed, e.g. by means of an adhesive, on the outside of a coil former 15 (18) to form a motor coil assembly which is rigidly bonded to the opposed surface skin (21) of the radiator panel (2), e.g. by means of an epoxy adhesive bond (16). Magnets (15) are enclosed by pairs of poles (14), one of which is disc-like and is disposed with its periphery close to the 20 interior of each coil former (18), and the other of which has a peripheral flange (162) arranged to surround the coil (13).

A fixing member (93) which is generally cylindrical in shape is arranged to pass freely through an aperture (29) 25 in the panel (2). The fixing member (93) comprises opposed generally complementary parts each formed with a head (95) which are clamped against the axial extremities of the respective pair of transducers (9) to couple the drivers

together. The complementary parts of the fixing member (93) are secured together by complementary screw-threaded portions (160, 161). The fixing member may be of any suitable material e.g. plastics or metal.

5 The transducer arrangement (9) of Figure 5a is not rigidly clamped to the panel (2) adjacent to the aperture (29) but is instead coupled to the panel via resilient pads (17) e.g. of foam rubber positioned close to the panel aperture (29) in much the same manner as is shown with  
10 reference to Figures 3 and 3 whereby the transducer works to launch bending waves into the panel by inertial effects due to the combined mass of the respective drivers.

The transducer (9) of Figures 5b is generally similar to that of Figure 5a but is intended for attachment to only  
15 one side of a panel (2). Thus the magnet assembly (14,15) is secured to the surface of the panel (2) by means of a resilient suspension (17) e.g. of rubber, which is attached to the periphery of the flange (162) of the outer pole pieces (14).

20 Figure 5c shown a transducer (9) of the kind shown in Figure 5b and intended for easy application to a panel surface. Thus the transducer (9) is mounted, by way of the former (18) and resilient suspension (17) on a thin substrate (147) formed with a self adhesive outer layer  
25 whereby the transducer can be mounted in position.

The transducer (9) of Figure 6 is intended as a low profile device which can be buried substantially within the thickness of a distributed mode panel (2). The transducer

comprises a cylindrical coil former (18) adapted to be fixed, e.g. by means of an adhesive, in a corresponding aperture (29) in the panel (2). A coil (13) is secured to the interior face of the former (18) e.g. with the aid of 5 an adhesive to form a motor coil assembly. The opposed axial ends of the former (18) are closed by disc-like compliant suspension members (59), e.g. of rubber or the like, each of which is formed with an annular corrugation (136) near to its periphery to form a roll surround similar 10 to that used on conventional pistonic cone loudspeaker drive units. The peripheries of the members (59) are secured to the axial ends of the coil former (18) e.g. by clamping, with the aid of an adhesive or in any other suitable fashion. The centre portions of the members (59), 15 which centre portions are defined by the annular corrugations (136) carry between them a magnet assembly comprising an opposed pair of magnets (15) sandwiching a pole piece (14). The outer faces of the magnets (15) are bonded or otherwise secured to the centre portions of the 20 members (59), whereby the magnet assembly (14,15) is located concentrically with respect to the coil (13) and is capable of limited axial movement relative thereto.

The magnet assembly is shielded by means of disc-like screens (121) mounted on annular resilient members (17) 25 supported on the panel (2) to prevent or limit the stray magnet field surrounding the panel adjacent to the transducer.

Although in the above described embodiments of

transducer, the motor coil assemblies have been shown to be fixed to the panel (2) and the magnet assemblies have been shown to be compliantly mounted with respect to the panel, it will be understood that this arrangement could be 5 reversed so that the magnet assemblies are fixed to the panel and the motor coil assemblies are compliantly suspended. In such a case the magnet assemblies will be made relatively light and the motor coil assemblies will be made relatively heavy to increase the drive effect.

CLAIMS

1. An inertial vibration transducer characterised by an assembly comprising a motor coil having a coil rigidly fixed to a tubular member, by a magnet assembly disposed concentrically within the motor coil, and by resilient means supporting the magnet assembly for axial movement relative to the motor coil, the motor coil member being adapted to be rigidly mounted to a distributed mode radiator.
- 10 2. An inertial vibration transducer according to claim 1, characterised in that the resilient means comprises opposed elastomeric members.
3. An inertial vibration transducer according to claim 1 or claim 2, characterised by caps closing the axial ends of the motor coil, and in that the resilient means are mounted on the caps.
- 15 4. An inertial vibration transducer according to any one of claims 1 to 3, characterised in that the coil is mounted on the inner face of the tubular member.
- 20 5. An inertial vibration transducer according to any preceding claim, wherein the motor coil is adapted for reception in a correspondingly shaped cavity in the radiator.
6. An inertial vibration transducer according to any one 25 of claims 1 to 3, characterised in that the caps comprise the resilient means.
7. An inertial vibration transducer according to claim 6, characterised in that each cap comprises an annular

compliant roll surround.

8. An inertial vibration transducer according to any one of claims 5 to 7, characterised by magnetic shields over the caps.

5 9. An inertial vibration transducer according to any one of claims 1 to 4, characterised in that the motor coil assembly is adapted to be rigidly fixed to a face of the radiator.

10. An inertial vibration transducer according to claim 9, 10 characterised in that the magnet assembly comprises opposed generally disc-like pole pieces, the periphery of one of which is disposed within and adjacent to the motor coil assembly, the periphery of the other of which pole pieces is formed with a flange arranged to lie adjacent to and to 15 surround the motor coil assembly.

11. An inertial vibration transducer according to claim 10, characterised in that the resilient member is sandwiched between one of the pole pieces and a face of the radiator.

20 12. An inertial vibration transducer according to any one of claims 1 to 9, characterised in that the magnet assembly comprises an opposed pair of magnets (15) sandwiching a pole piece (14).

13. An inertial vibration transducer according to any 25 preceding claim, characterised by complementary magnet assemblies and motor coil assemblies on opposite faces of the radiator, and by means tying the magnet assemblies together for push-pull operation.

14. A loudspeaker comprising an inertial transducer as claimed in any preceding claim.

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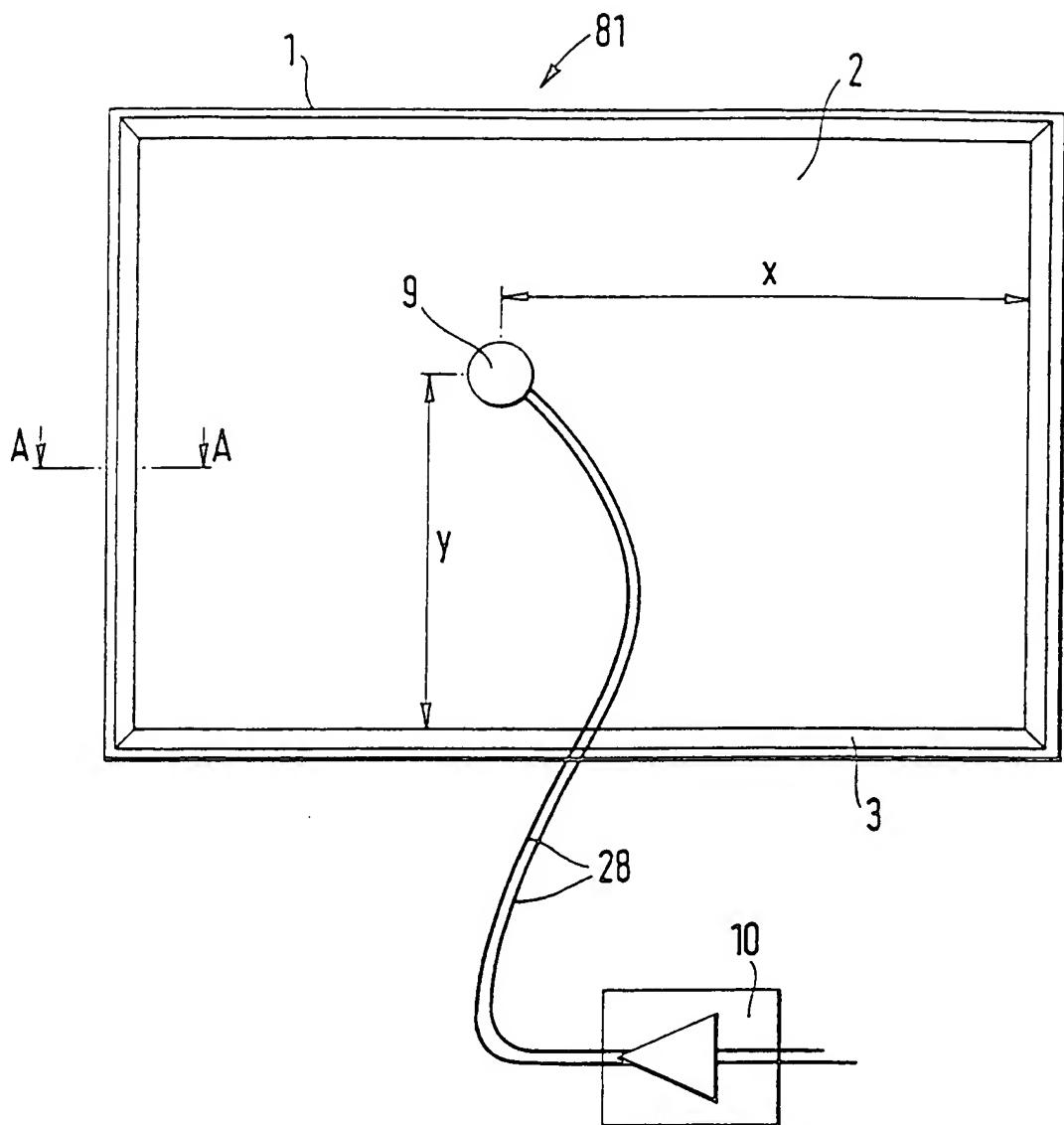


Fig. 1

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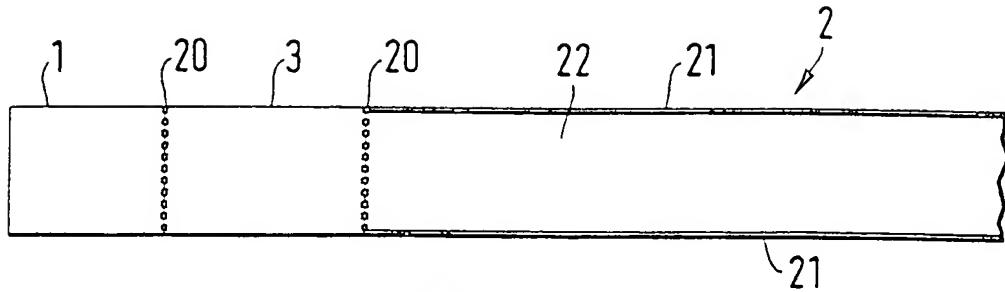


Fig. 2a

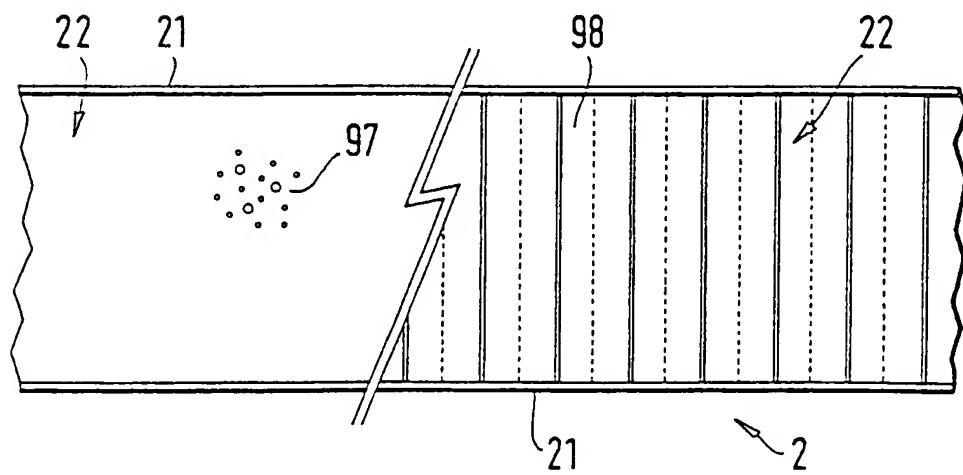


Fig. 2b

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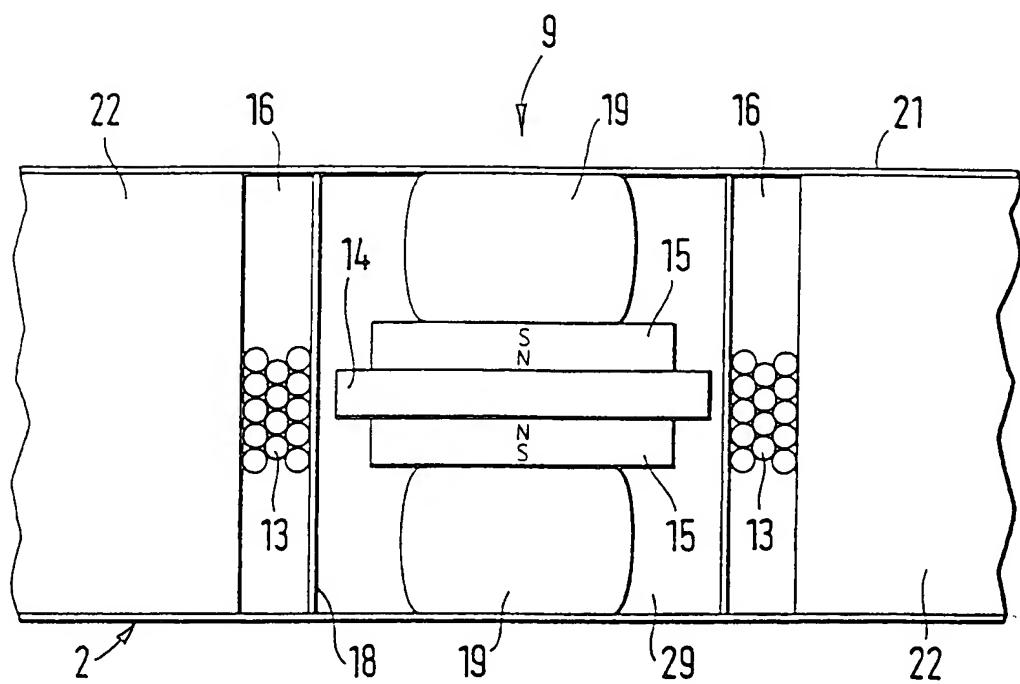
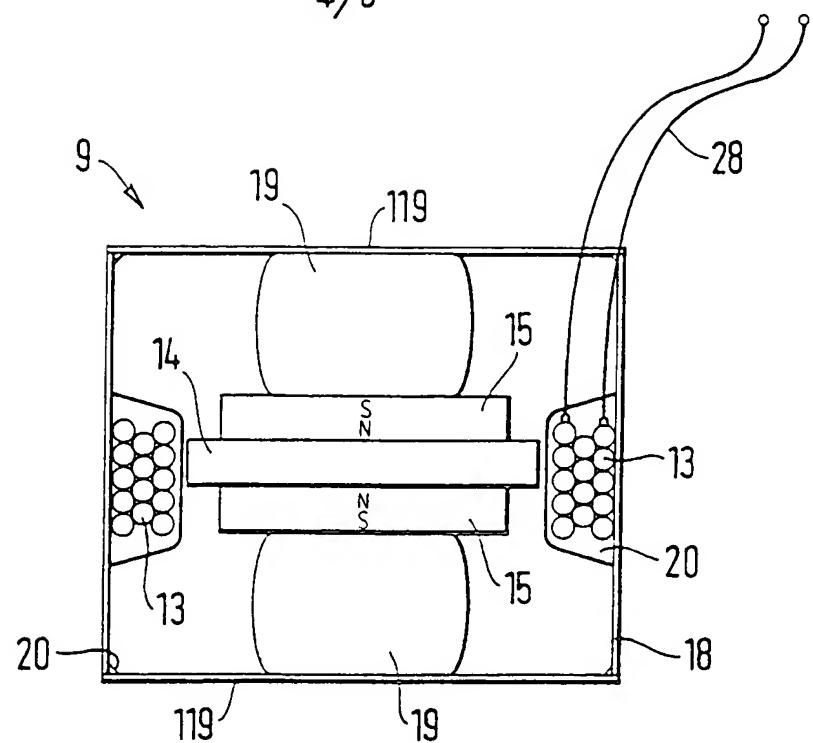


Fig. 3

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A

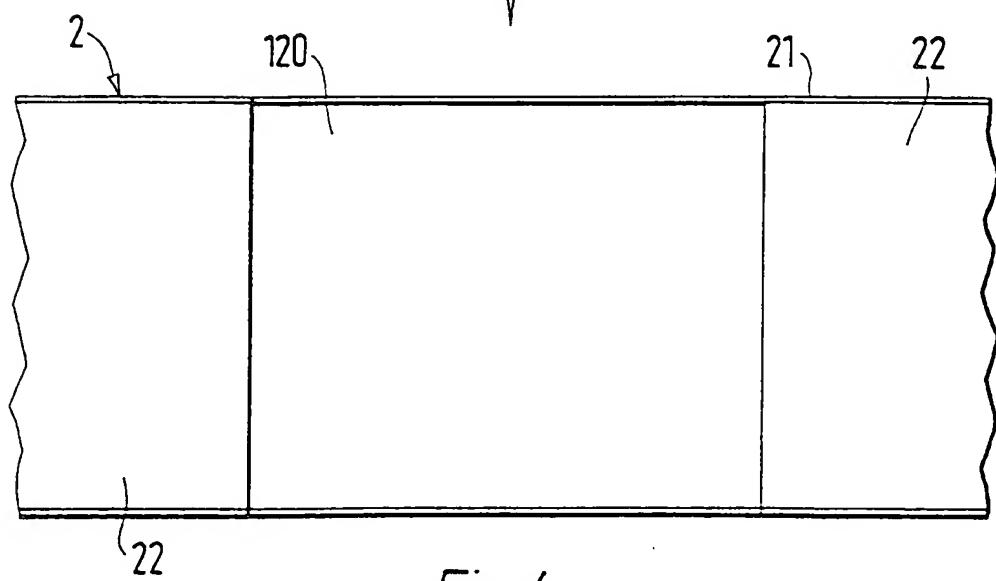


Fig. 4

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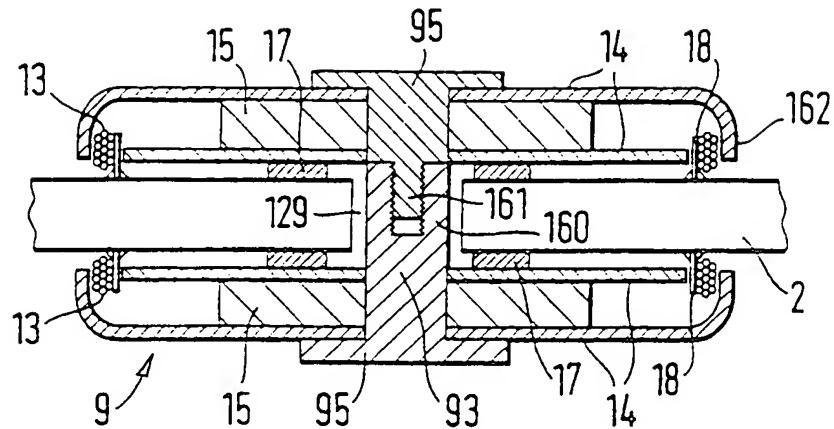


Fig. 5a

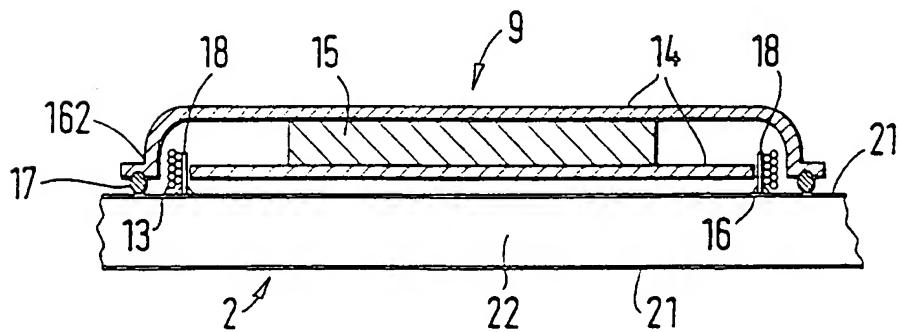


Fig. 5b

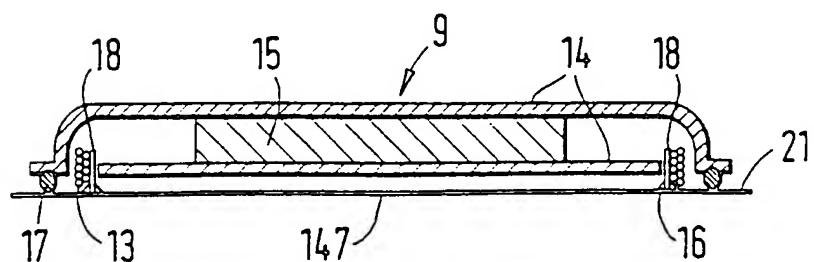


Fig. 5c

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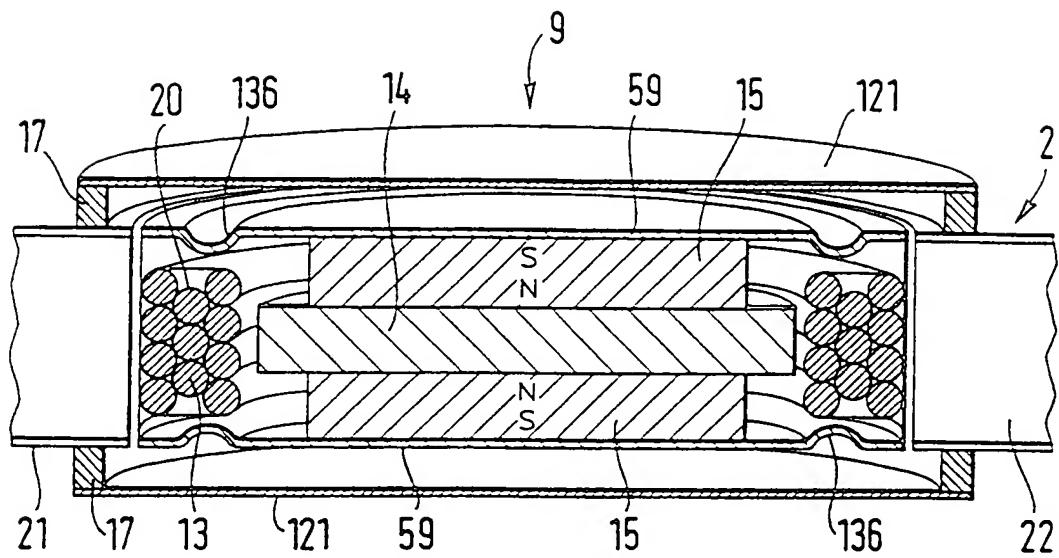


Fig. 6

# INTERNATIONAL SEARCH REPORT

Int'l. Application No  
PCT/GB 96/02167

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 H04R9/06 H04R9/02 H04R1/02 H04R7/06

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 H04R

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

| Category * | Citation of document, with indication, where appropriate, of the relevant passages                     | Relevant to claim No. |
|------------|--|-----------------------|
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| X          | WO 89 00798 A (AVM HESS INC) 26 January 1989<br>see page 11, line 17 - line 37; figure 9<br>---        | 1                     |
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| A          | US 3 801 943 A (BERTAGNI) 2 April 1974<br>see figure 8<br>---  | 1,7<br>-/-            |

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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- 'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
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Date of the actual completion of the international search

16 December 1996

Date of mailing of the international search report

13.01.97

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Authorized officer

Gastaldi, G

## INTERNATIONAL SEARCH REPORT

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category | Citation of document, with indication, where appropriate, of the relevant passages   | Relevant to claim No. |
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Information on patent family members

International Application No  
PCT/GB 96/02167

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